

# **SOUTHLAND**<sup>®</sup>

## ILLUSTRATED PARTS BOOK

43cc Cultivator

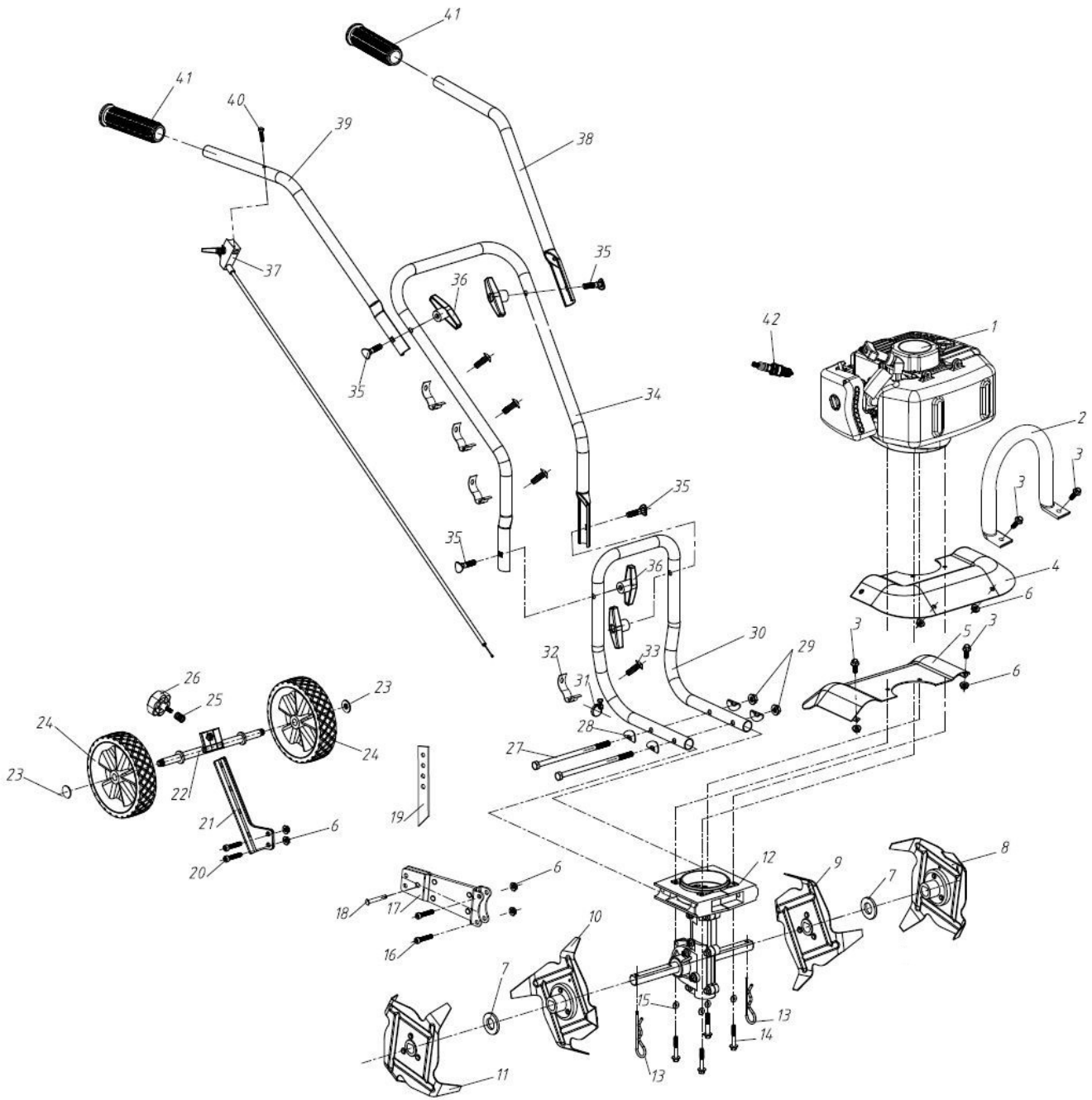
SCV43.2



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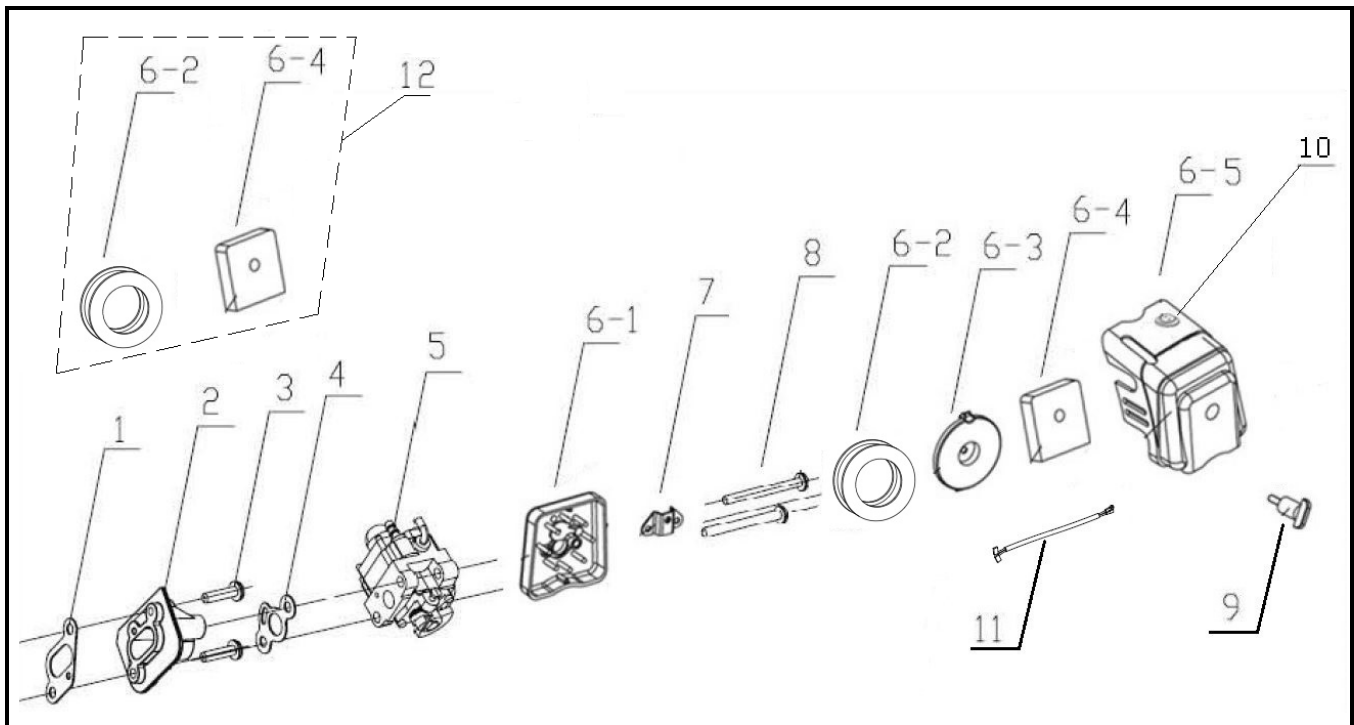
# Unit Assembly



## Unit Assembly (continued)

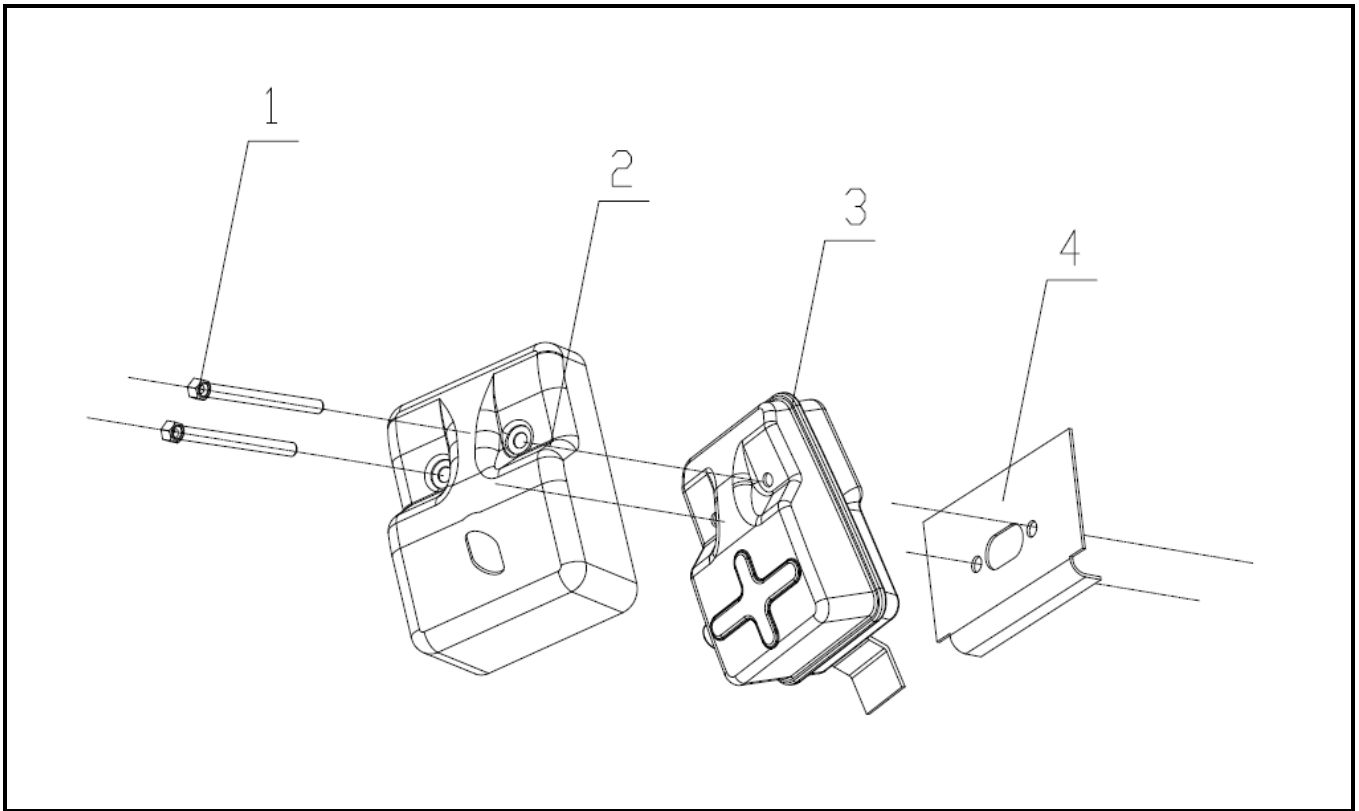
REF. NO.	DESCRIPTION	PART NO.	QTY
1	Engine, SCV43.2	A203673	1
2	Handle, Front Carry	A200764	1
3	Bolt, M6 x 16	<i>For Reference Only</i>	4
4	Shield, Front, Southland	A200762	1
5	Shield, Rear, Southland	A200760	1
6	Nut, M6	<i>For Reference Only</i>	8
7	Gasket, Felt	A203702	2
	Kit, Tines (Includes items #8-11)	A200758	1
8	"A" Tine	A200794	1
9	"B" Tine	A200793	1
10	"C" Tine	A200792	1
11	"D" Tine	A200791	1
12	Transmission	A203703	1
13	Pin, Cotter	A200757	2
14	Bolt, M6 x 45	<i>For Reference Only</i>	4
15	Flat Washer, M6	<i>For Reference Only</i>	4
16	Bolt, M6 x 35	A200765	2
17	Bracket	<i>For Reference Only</i>	1
18	Pin, Detent	A200744	1
19	Drag Stake	A200745	1
20	Bolt, M6 x 20	<i>For Reference Only</i>	4
21	Bracket, Wheel Adjust (Includes item #17)	A203704	1
22	Axle, Wheel	A203705	1
23	Clip	A203706	2
24	Wheel	A203707	2
25	Spring, Wheel Adjust	A203708	1
26	Knob, M8 x 38	A203709	1
27	Bolt, M6 x 160	<i>For Reference Only</i>	2
28	Washer, Curved	A200741	4
29	Nut, M8	<i>For Reference Only</i>	2
30	Handle, Lower	A203710	1
31	Clamp, Hose	<i>For Reference Only</i>	1
32	Clips, Cable (Includes item #33 quantity of 4)	A203711	4
33	Screw, ST4.2 x 9	<i>For Reference Only</i>	4
34	Handle, Middle	A200739	1
35	Bolt, M8 x 40	<i>For Reference Only</i>	4
36	Knob, Attachment	A203712	4
37	Throttle Trigger and Cable	A203713	1
38	Handle, Upper Left	A200732	1
39	Handle, Upper Right	A200733	1
40	Screw, M5 x 35	<i>For Reference Only</i>	1
41	Grip, Handle	A200731	2
42	Spark Plug	A200730	1

# Air Filter & Carburetor Assembly



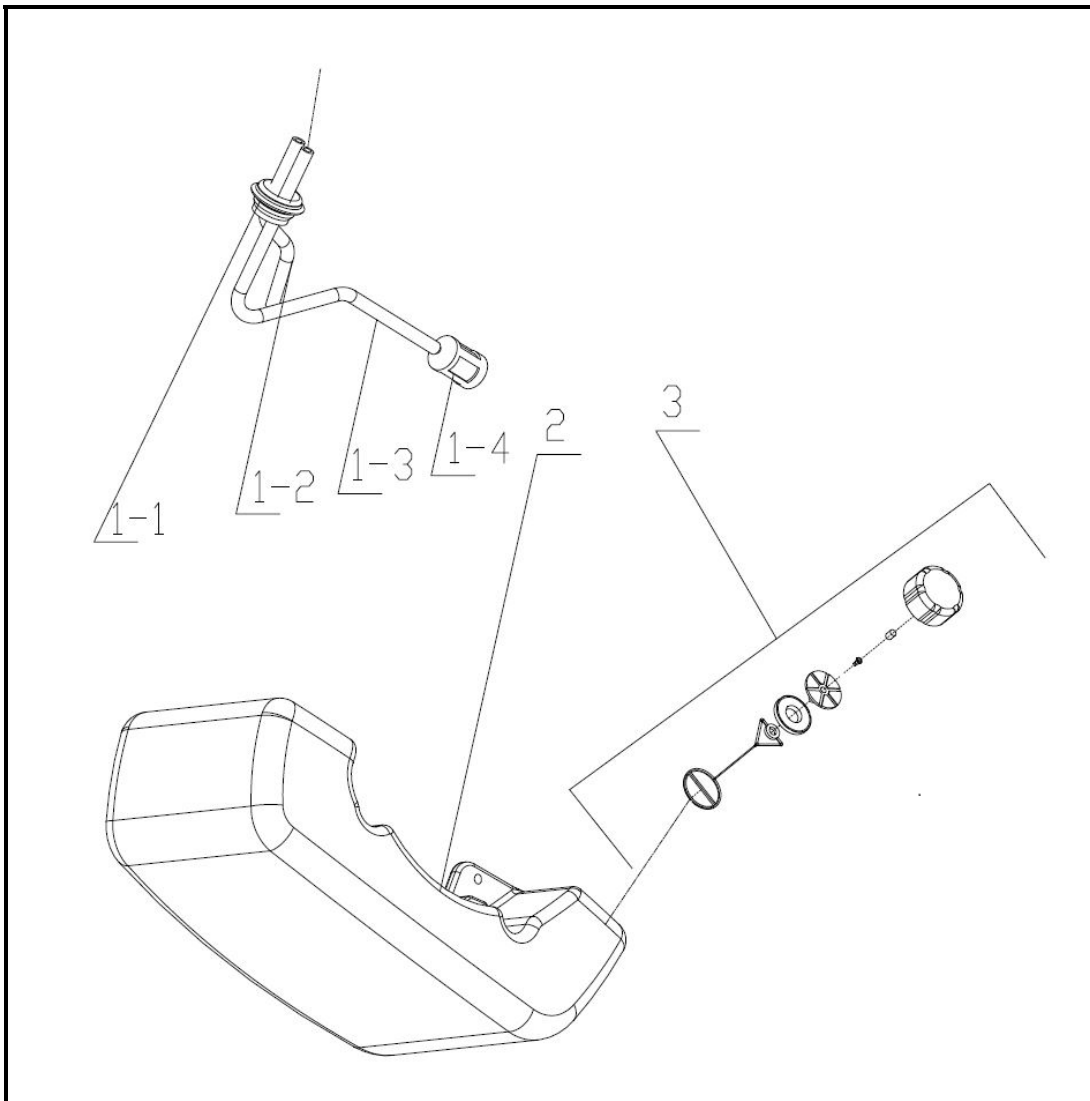
REF. NO.	DESCRIPTION	PART NO.	QTY
1	Gasket, Isolator	A201108	1
2	Isolator, Carburetor	A201109	1
3	Bolt, M5 x 25	<i>For Reference Only</i>	2
4	Gasket, Carburetor	A201111	1
5	Carburetor, 43cc	A201112	1
6	Assembly, Air Filter (Includes items #6-1, 6-2, 6-3, 6-4, and 6-5)	A203714	1
6-1	Housing, Air Filter	<i>For Reference Only</i>	1
6-2	Filter, Pleated	<i>For Reference Only</i>	1
6-3	Mounting Plate, Element	<i>For Reference Only</i>	1
6-4	Filter, Foam Element	<i>For Reference Only</i>	1
6-5	Cover, Air Filter	<i>For Reference Only</i>	1
7	Bracket, Air Filter	A203717	1
8	Screw, M5 x 55	<i>For Reference Only</i>	2
9	Knob, Air Filter	A203718	1
10	Switch, On/Off	A203719	1
11	Wire, Coil to On/Off Switch	A203729	1
12	Kit, Filters (Includes items #6-2 & 6-4)	A203643	1

# Muffler Assembly



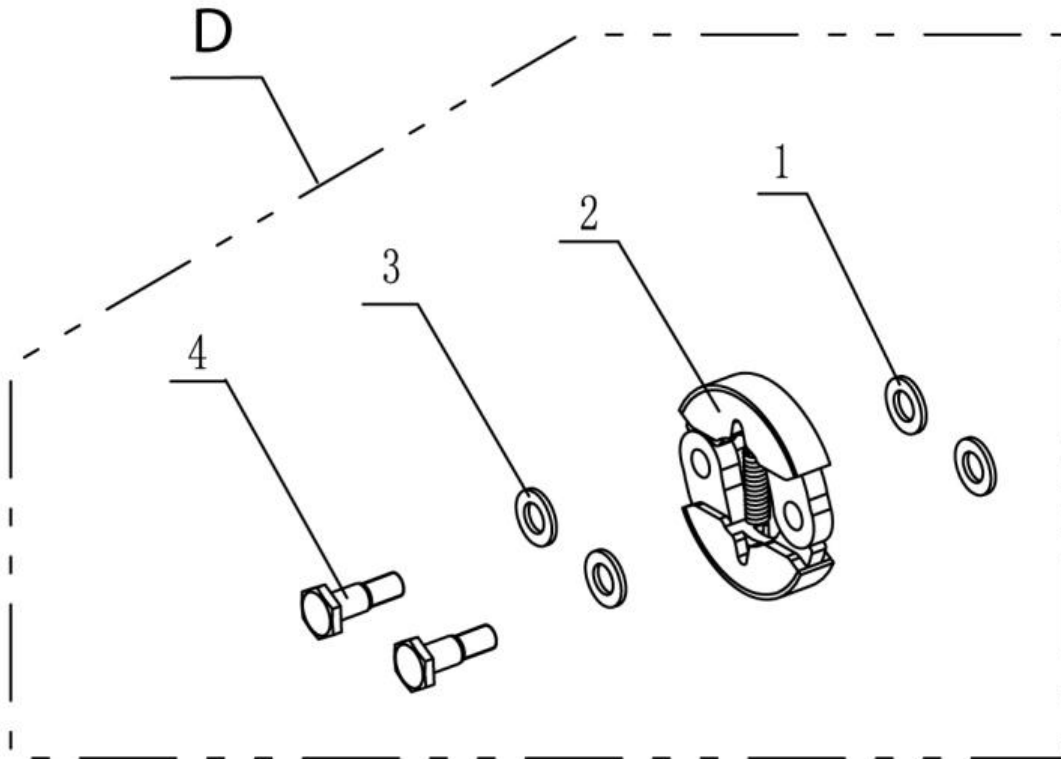
REF. NO.	DESCRIPTION	PART NO.	QTY
B	Muffler Assembly (Includes items #1-4)	A203720	1
1	Bolt, M6 x 55	<i>For Reference Only</i>	2
2	Cover, Muffler	A203721	1
3	Muffler	<i>For Reference Only</i>	1
4	Gasket, Muffler	A203722	1

# Fuel Tank Assembly



REF. NO.	DESCRIPTION	PART NO.	QTY
C	Fuel Tank Assembly (Includes items #1-3)	A203723	1
1	Fuel Line Sub Assembly	A203724	1
1-1	Seal, Fuel Lines	<i>For Reference Only</i>	1
1-2	Fuel Line 1	<i>For Reference Only</i>	1
1-3	Fuel Line 2	<i>For Reference Only</i>	1
1-4	Filter, Fuel	<i>For Reference Only</i>	1
2	Tank, Fuel	A203725	1
3	Cap, Fuel	A203726	1

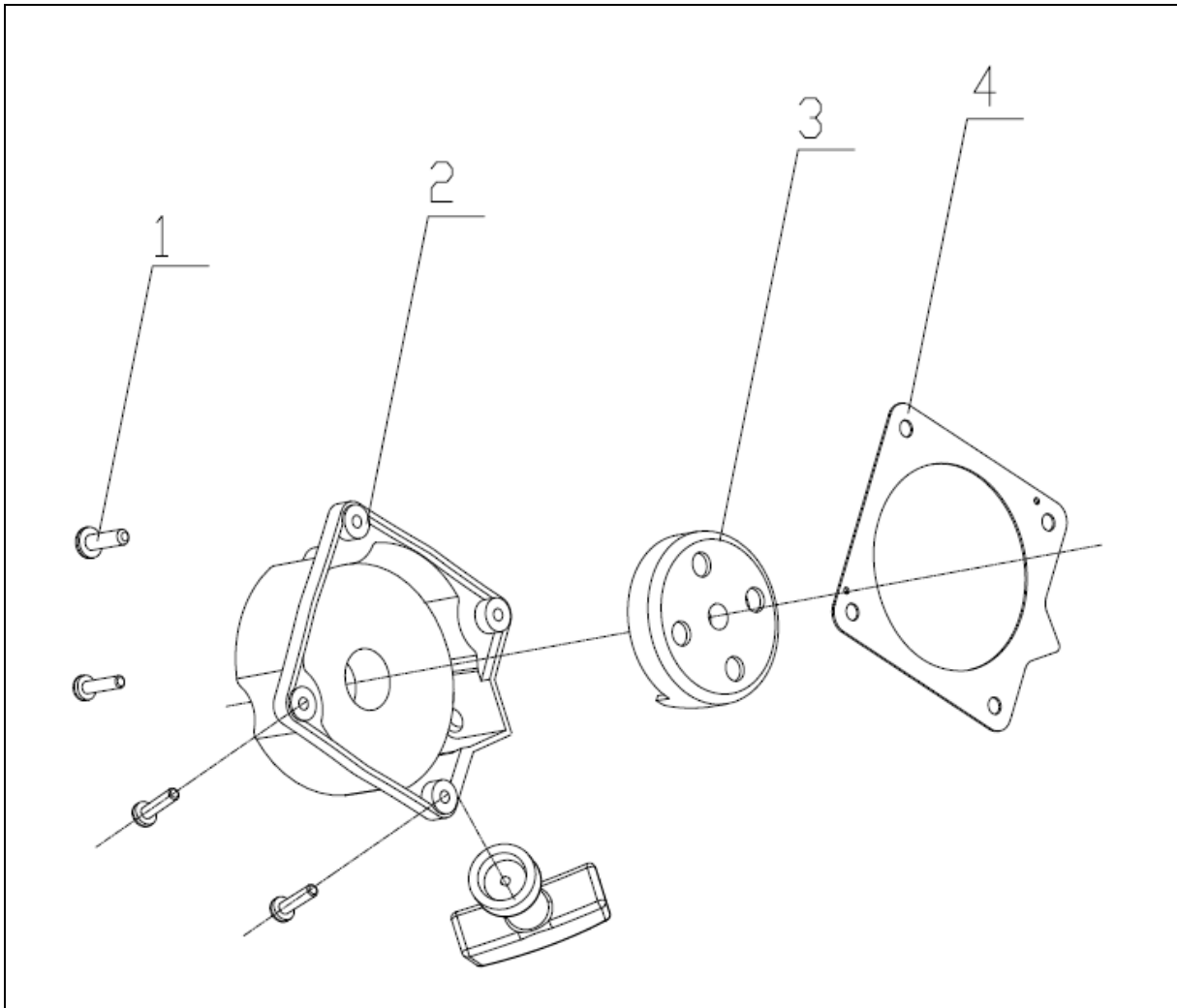
# Clutch Assembly



REF. NO.	DESCRIPTION	PART NO.	QTY
D	Clutch Assembly (Includes items #1-4)	A200782	1
1	Washer	<i>For Reference Only</i>	2
2	Clutch Shoes and Spring	<i>For Reference Only</i>	1
3	Washer, Wave Spring	<i>For Reference Only</i>	2
4	Bolt, Standing	<i>For Reference Only</i>	2



# Recoil Starter Assembly



REF. NO.	DESCRIPTION	PART NO.	QTY
E	Recoil Starter Assembly (Includes items #1-5)	A203727	1
1	Bolt, M5 x 20	<i>For Reference Only</i>	4
2	Starter, Recoil	A203728	1
3	Wheel, Starter	<i>For Reference Only</i>	1
4	Gasket, Recoil Starter	<i>For Reference Only</i>	1

# Decal Kit



REF. NO.	DESCRIPTION	PART NO.	QTY
F	Decal Kit	A203514	1